# SCS ENGINEERS















# Waste Composition Study as Part of the Municipal Solid Waste-to-Energy (MSWE) Project

Summary of October 2009 and February 2010 Results

Presented to:



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#### 1 INTRODUCTION

SCS Engineers conducted a municipal solid waste composition study in October 2009 and February 2010 for the City of Cleveland Department of Public Works. The study, which was conducted during a five-day period during October 5-9, 2009 and February 22-26, 2010 at the Ridge Road Transfer Station, aimed to provide reliable data on the composition of the residential waste stream produced in the City of Cleveland. The goal is to provide the City with data that can be used to help plan for the development of a municipal waste-to-energy facility. During each week-long sampling event, 50 samples were collected and analyzed resulting in 100 samples for the study.

### 2 APPROACH

SCS utilized a field crew that consisted of a Crew Chief and a SCS Field Technician. The Crew Chief oversaw the project's onsite operations and managed the sorting crew. The Field Technician was responsible for selecting the appropriate trucks to sample with assistance from Ridge Road Transfer Station personnel. Once a truck was targeted for sampling, it was directed to a clear portion of the transfer station tipping floor where transfer station personnel selected the waste sample from a randomly selected portion of the discharged load. The sample was collected using a small loader and then dumped into trash cans and weighed to establish an appropriate sample weight. Appendix A includes a summary of the vehicles that were targeted for sampling each day of the study.

The sorting crew consisted of six laborers that hand-sorted each waste sample that was collected during two five-day sampling periods. Samples were sorted and weighed separately, with the weight of each component recorded (to the nearest 0.1 pound) on a unique field data sheet, one sheet for each sample. Each laborer was responsible for the sorting and cataloging of a particular waste category to maintain consistency and accuracy of the sorting protocol. The waste materials were sorted into 62 different categories in accordance with the City's specifications. A description of the various waste categories is included in Appendix B. The Crew Chief was responsible for quality control of the waste samples to ensure no cross-contamination.

Refuse samples were designated as originating from either manual rear-load compacting trucks, or from the Automated Residential Waste Collection Program (Pilot Program). The Pilot Program is in select areas throughout the City and uses trucks equipped with an automatic or semi-automatic arm to collect refuse from residents. Residents in the Pilot Program received sturdy garbage carts for trash and recycling which can be wheeled to the curb. Manual Rear-Load Trucks collect trash without an automated arm. Trash bags are collected from the curb by the driver or helper and then deposited in the back of the truck and compacted. Average waste composition results of the Manual Rear-Load Trucks and Pilot Program Trucks are presented separately to show differences in the composition of the waste stream. There were a total of 70 samples collected from Manual Rear-Load trucks and 30 samples collected from Pilot Program trucks.

The City of Cleveland has three truck stations which each collect waste from a different sector of the City:

- Ridge Road Station Trucks from this station collect waste from the western portion of the City which is subdivided into Districts 110, 120, and 130.
- Glenville Station Trucks from this station collect waste from the near west and northeast portion of the City which is subdivided into Districts 210, 220 and 230.
- Carr Center Station Trucks this station collect waste from the southeastern portion of the city which is subdivided into Districts 310, 320, and 330.

Each station also runs its own Pilot Program trucks in their service area. Exhibit 1 summarizes the number of samples collected from each District in the City of Cleveland.

Number of Samples per District												
	Ridge Road Station			Glenville Station			Carr Center Station					
District	110	120	130	Pilot	210	220	230	Pilot	310	320	330	Pilot
Oct Phase	4	4	4	5	4	4	3	5	4	4	4	5
Feb Phase	4	4	4	5	4	4	4	5	4	3	4	5
Total	8	8	8	10	8	8	7	10	8	7	8	10

Exhibit 1. Sampling Distribution

### 3 RESULTS

Fifty waste samples were collected during the each sampling event for a total of 100 samples. The data from Pilot Program and Manual Rear-Load Trucks have been analyzed separately. Summary statistics presented include mean percentages by weight, standard deviations, and statistical confidence intervals (95 percent confidence interval). Derivation of this data is as follows:

Mean 
$$(\overline{X}) = \sum_{i=1}^{n} x_i * \frac{1}{n};$$
  
Standard Deviation  $(s) = \sqrt{\frac{(n \sum \chi^2) - (\sum \chi)^2}{n(n-1)}};$  and

*Upper/Lower Confidence Interval Limits* = 
$$\overline{X} \pm \left[ 1.96 * \left( \frac{\sigma}{\sqrt{n}} \right) \right]$$

Where: n = number of samples; and x = sample percentage.

#### RESIDENTIAL WASTE COMPOSITION

#### Manual Rear-Load Trucks

As shown in Exhibits 2 through 5, Organic, Paper, and Plastic waste together comprise about 80 percent of the waste stream sampled from Manual Rear-Load trucks. Additional observations regarding the composition are outlined below:

- Organic Waste Organic waste comprises 38 percent and 35 percent of the waste stream from manual rear-load trucks in the fall and winter, respectively. The two major components each season of organic waste are food waste and textiles. Leaves and grass comprised almost five percent of waste from manual rear-load trucks in the fall but was not found in the winter field activity.
- Paper Waste Paper waste comprises 25 percent and 31 percent of the waste stream from manual rear load trucks in the fall and winter, respectively. Non-recyclable paper comprises the largest portion of this waste stream at a little over five percent of the total waste stream in October, and about nine percent in February. Significant quantities of newspaper/newsprint (4.1 percent in the fall, 6.4 percent in the winter), paperboard (4.2 percent in the fall, 5.1 percent in the winter), and corrugated cardboard (4.5 percent in the fall and winter) were also observed. Recyclable Paper compromised about 19 percent of the total waste stream in October and 22 percent in February.
- Plastic Waste About 19 percent of the waste stream from Manual Rear-Load trucks was comprised of plastic waste during both phases of the waste stream analysis. Of that portion, plastic film comprised the largest component of the materials by weight (8.4 percent in the fall and 8.7 percent in the winter). Other rigid plastics also comprised a significant portion of the plastic waste (5.1 percent in the fall and 3.5 percent in the winter). Recyclable Plastics (#1-7 bottles and recyclable containers/tubs) compromised about 4.1 percent of the total waste stream in the fall and 5.2 percent in the winter.
- Commingled Recyclables Aluminum Cans/Tins/Foils, Steel/Bi-metal Cans, and Glass Bottles comprise about 6.3 percent of the total waste stream in the fall and 7.5 percent in the winter.
- **Miscellaneous Inorganic** This category compromised about 2.4 percent of the total waste stream in the fall and 3.4 percent in the winter. A significant portion of this category can be attributed to kitty litter and vacuum bags.
- Other Construction and Demolition Waste About five percent of the waste stream from Manual Rear-Load Trucks was other construction and demolition waste in the fall. In the winter this category represented only 0.5 percent of the waste stream.
- **Hazardous Waste** With the exception of tires, which were 0.2 percent of the waste stream, each of Hazardous Waste categories represented less than 0.1 percent of the total waste stream in the fall. During the February field activity, the latex paint category represented 0.4 percent of the total waste stream, while all the other categories represented less than 0.1 percent of the waste stream.

Exhibit 2. Waste Composition for October 2009 Manual Rear-Load Trucks

	Mean	Standard	95% Confidence Limits		
aterial Components	Composition	Deviation	Lower	Upper	
PAPER					
1 Newspaper/Flyers	4.1%	2.8%	3.1%	5.0%	
2 Magazines/Catalogs	1.9%	3.6%	0.7%	3.1%	
3 Corrugated Cardboard	4.5%	2.4%	3.7%	5.3%	
4 Paperboard	3.9%	1.8%	3.3%	4.5%	
5 Telephone Books/Directories	0.7%	1.1%	0.3%	1.1%	
6 Mixed Paper	4.2%	2.7%	3.3%	5.1%	
7 Wallpaper	<0.1%	<0.1%	<0.1%	<0.1%	
8 Polycoated Paper	0.4%	0.5%	0.2%	0.5%	
9 Non-Recyclable Paper	5.1%	2.3%	4.3%	5.8%	
Total Paper	24.8%				
PLASTIC					
10 PET #1 Bottles (<2 Liters)	1.3%	0.7%	1.1%	1.6%	
11 Pet #1 Bottles (>2 Liters)	0.7%	0.4%	0.6%	0.8%	
12 HDPE #2 Bottles	1.2%	0.6%	1.1%	1.4%	
13 #3-#7 Plastic Bottles	0.1%	0.3%	<0.1%	0.2%	
14 Polystyrene	1.3%	0.7%	1.0%	1.5%	
15 Other Recyclable Containers/Tubs	0.7%	0.5%	0.5%	0.8%	
16 Film Plastic - Other	8.4%	3.0%	7.4%	9.4%	
17 Other Rigid Plastic	5.1%	2.8%	4.2%	6.1%	
Total Plastic	18.8%				
ORGANIC					
18 Food Waste	6.6%	3.6%	5.4%	7.8%	
19 Clothing/Linens/Textiles/Leather	9.7%	7.1%	7.4%	12.0%	
20 Wood (Land Clearing)	0.3%	1.3%	<0.1%	0.7%	
21 Leaves and Grass	4.5%	6.6%	2.3%	6.7%	
22 Wood (Yard Waste)	1.8%	3.0%	0.8%	2.8%	
23 Untreated Lumber/Wood	2.1%	3.1%	1.0%	3.1%	
24 Fish Waste	<0.1%	<0.1%	<0.1%	<0.1%	
25 Diapers & Sanitary Products	3.1%	2.1%	2.4%	3.8%	
26 Fines	2.7%	1.3%	2.3%	3.1%	
27 Miscellaneous Organics	7.2%	1.1%	6.8%	7.5%	
Total Organic	37.9%				
FERROUS METAL					
28 Ferrous/Bi-metal Cans	1.6%	0.9%	1.3%	1.9%	
29 Aerosol	<0.1%	0.2%	<0.1%	0.1%	
30 Empty Paint Cans/Lids	0.1%	0.4%	<0.1%	0.3%	
31 Other Ferrous	2.3%	4.6%	0.8%	3.8%	
Total Ferrous Metal	4.1%				

Exhibit 2 - continued.

	Mean	Standard	95% Confidence Limits		
aterial Components	Composition	Deviation	Lower	Uppe	
NON-FERROUS METAL					
32 Aluminum Cans/Tins/Foil	1.3%	0.9%	1.0%	1.6%	
33 Aerosol Cans	0.1%	0.2%	<0.1%	0.2%	
34 Other Aluminum	<0.1%	<0.1%	<0.1%	<0.1%	
35 Other Non-Ferrous	0.2%	0.4%	<0.1%	0.3%	
Total Non-Ferrous Metal	1.7%				
GLASS					
36 Clear Bottles	1.9%	1.5%	1.4%	2.4%	
37 Colored Bottles	1.5%	1.3%	1.1%	2.0%	
38 Non-Container Glass	0.7%	1.7%	0.2%	1.3%	
Total Glass	4.1%				
Construction and Demolition Waste					
39 Asphalt, Brick, Concrete	0.8%	2.7%	<0.1%	1.7%	
40 Roofing Shingles	<0.1%	0.1%	<0.1%	<0.1%	
41 Drywall/Gypsum Board	0.4%	2.3%	<0.1%	1.29	
42 Treated Wood	2.7%	4.9%	1.1%	4.3%	
43 Other C&D Waste	1.0%	6.2%	<0.1%	3.1%	
Total C&D Waste	5.0%				
Multi Material Waste					
44 Predominantly Paper	<0.1%	<0.1%	<0.1%	<0.1%	
45 Predominantly Glass	<0.1%	<0.1%	<0.1%	<0.1%	
46 Predominantly Ferrous	0.5%	2.4%	<0.1%	1.3%	
47 Predominantly Non-Ferrous	<0.1%	<0.1%	<0.1%	<0.1%	
48 Predominantly Plastic	0.2%	0.9%	<0.1%	0.5%	
49 Other Composites	0.2%	0.7%	<0.1%	0.4%	
50 Misc. Inorganic	2.4%	2.9%	1.5%	3.49	
Total Multi-Material	3.2%				
Hazardous/Special Care					
51 Lead-Acid Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
52 Other Rechargeable Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
53 Other Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
54 Oil-based Paints/Thinners	<0.1%	<0.1%	<0.1%	<0.1%	
55 Latex Paints	<0.1%	0.2%	<0.1%	0.1%	
56 Poisons	<0.1%	<0.1%	<0.1%	<0.1%	
57 Corrosives/Solvents	<0.1%	<0.1%	<0.1%	<0.1%	
58 Tires	0.2%	0.9%	<0.1%	0.5%	
59 Medical	<0.1%	<0.1%	<0.1%	<0.1%	
60 Fuel/Lubricants/Auto	<0.1%	0.2%	<0.1%	0.1%	
61 HW Containers	<0.1%	0.3%	<0.1%	0.2%	
62 Other Hazardous	<0.1%	<0.1%	<0.1%	<0.1%	
Total Hazardous/Special Care	0.4%				
TOTALS	100.0%				

Note: Composition based on 35 samples.

Exhibit 3. Waste Composition for February 2010 Manual Rear-Load Trucks

	Mean	Standard	95% Confidence Limits		
aterial Components	Composition	Deviation	Lower	Upper	
PAPER					
1 Newspaper/Flyers	6.4%	3.7%	5.2%	7.6%	
2 Magazines/Catalogs	2.1%	1.9%	1.4%	2.7%	
3 Corrugated Cardboard	4.5%	3.1%	3.5%	5.5%	
4 Paperboard	5.1%	1.6%	4.5%	5.6%	
5 Telephone Books/Directories	<0.1%	0.3%	<0.1%	0.2%	
6 Mixed Paper	3.5%	1.8%	2.9%	4.1%	
7 Wallpaper	<0.1%	<0.1%	<0.1%	<0.1%	
8 Polycoated Paper	0.4%	0.4%	0.3%	0.5%	
9 Non-Recyclable Paper	9.3%	2.4%	8.5%	10.1%	
Total Paper	31.3%				
PLASTIC					
10 PET #1 Bottles (<2 Liters)	1.9%	0.8%	1.6%	2.2%	
11 Pet #1 Bottles (>2 Liters)	0.7%	0.5%	0.6%	0.9%	
12 HDPE #2 Bottles	1.7%	0.7%	1.4%	1.9%	
13 #3-#7 Plastic Bottles	<0.1%	<0.1%	<0.1%	<0.1%	
14 Polystyrene	1.5%	0.7%	1.2%	1.7%	
15 Other Recyclable Containers/Tubs	0.9%	0.5%	0.8%	1.1%	
16 Film Plastic - Other	8.7%	1.9%	8.0%	9.3%	
17 Other Rigid Plastic	3.5%	2.5%	2.7%	4.4%	
Total Plastic	18.9%				
ORGANIC					
18 Food Waste	9.2%	3.2%	8.1%	10.2%	
19 Clothing/Linens/Textiles/Leather	9.4%	9.4%	6.3%	12.5%	
20 Wood (Land Clearing)	<0.1%	<0.1%	<0.1%	<0.1%	
21 Leaves and Grass	<0.1%	0.1%	<0.1%	<0.1%	
22 Wood (Yard Waste)	0.4%	1.5%	<0.1%	0.9%	
23 Untreated Lumber/Wood	2.9%	4.6%	1.4%	4.4%	
24 Fish Waste	<0.1%	<0.1%	<0.1%	<0.1%	
25 Diapers & Sanitary Products	3.0%	2.4%	2.2%	3.8%	
26 Fines	3.6%	1.8%	3.0%	4.2%	
27 Miscellaneous Organics	6.6%	1.2%	6.2%	7.0%	
Total Organic	35.2%				
FERROUS METAL	1 40/	1 10/	1 20/	2.00	
28 Ferrous/Bi-metal Cans	1.6%	1.1%	1.2%	2.0%	
29 Aerosol	<0.1%	0.2%	<0.1%	0.2%	
30 Empty Paint Cans/Lids	0.2%	0.7%	<0.1%	0.4%	
31 Other Ferrous	0.6%	0.8%	0.3%	0.9%	
Total Ferrous Metal	2.4%				

Exhibit 3 - continued.

	Mean	Standard	95% Confidence Limits		
aterial Components	Composition	Deviation	Lower	Uppe	
NON-FERROUS METAL					
32 Aluminum Cans/Tins/Foil	1.5%	0.7%	1.3%	1.8%	
33 Aerosol Cans	0.2%	0.3%	<0.1%	0.3%	
34 Other Aluminum	<0.1%	0.2%	<0.1%	0.1%	
35 Other Non-Ferrous	<0.1%	0.3%	<0.1%	0.2%	
Total Non-Ferrous Metal	1.9%				
GLASS					
36 Clear Bottles	2.6%	1.6%	2.1%	3.1%	
37 Colored Bottles	1.8%	1.6%	1.2%	2.3%	
38 Non-Container Glass	<0.1%	0.4%	<0.1%	0.29	
Total Glass	4.4%				
Construction and Demolition Waste					
39 Asphalt, Brick, Concrete	0.3%	0.9%	<0.1%	0.6%	
40 Roofing Shingles	<0.1%	<0.1%	<0.1%	<0.1%	
41 Drywall/Gypsum Board	<0.1%	0.4%	<0.1%	0.2%	
42 Treated Wood	<0.1%	0.3%	<0.1%	0.2%	
43 Other C&D Waste	<0.1%	<0.1%	<0.1%	<0.19	
Total C&D Waste	0.5%				
Multi Material Waste					
44 Predominantly Paper	<0.1%	<0.1%	<0.1%	< 0.19	
45 Predominantly Glass	<0.1%	<0.1%	<0.1%	<0.1%	
46 Predominantly Ferrous	0.7%	2.5%	<0.1%	1.5%	
47 Predominantly Non-Ferrous	<0.1%	<0.1%	<0.1%	< 0.19	
48 Predominantly Plastic	0.3%	1.1%	<0.1%	0.69	
49 Other Composites	0.6%	2.9%	<0.1%	1.69	
50 Misc. Inorganic	3.4%	4.1%	2.0%	4.79	
Total Multi-Material	4.9%				
Hazardous/Special Care					
51 Lead-Acid Batteries	<0.1%	<0.1%	<0.1%	<0.19	
52 Other Rechargeable Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
53 Other Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
54 Oil-based Paints/Thinners	<0.1%	<0.1%	<0.1%	<0.1%	
55 Latex Paints	0.4%	1.3%	<0.1%	0.8%	
56 Poisons	<0.1%	<0.1%	<0.1%	<0.1%	
57 Corrosives/Solvents	<0.1%	<0.1%	<0.1%	<0.1%	
58 Tires	<0.1%	<0.1%	<0.1%	<0.1%	
59 Medical	<0.1%	<0.1%	<0.1%	<0.1%	
60 Fuel/Lubricants/Auto	<0.1%	<0.1%	<0.1%	<0.1%	
61 HW Containers	<0.1%	0.1%	<0.1%	<0.1%	
62 Other Hazardous	<0.1%	<0.1%	<0.1%	<0.1%	
Total Hazardous/Special Care	0.4%				
TOTALS	100.0%				

Note: Composition based on 35 samples.

Exhibit 4. Major Waste Components
Manual Rear-Load Trucks — October 2009

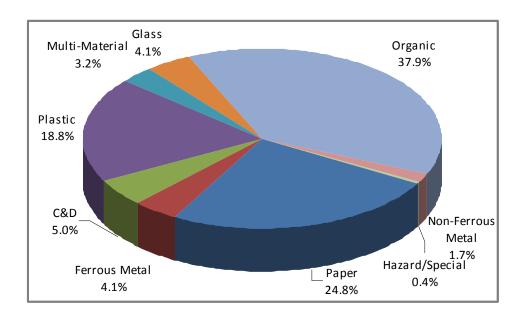
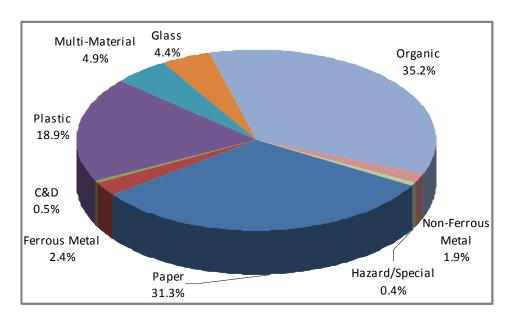


Exhibit 5. Major Waste Components Manual Rear-Load Trucks — February 2010



#### Pilot Program Trucks

As shown in Exhibits 6 through 9, Organic, Paper, and Plastic waste together comprise more than 80 percent of the waste stream sampled from Pilot Program trucks. Additional observations regarding the composition are outlined below.

- Organic waste comprises 40 percent and 36 percent of the waste stream from manual rear-load trucks in the fall and winter, respectively. The two major components each season of organic waste are food waste and textiles. Leaves and grass comprised almost eight percent of waste from pilot trucks in the fall but was not found in the winter field activity.
- Paper Waste Nearly 24 percent of the waste stream consisted of paper materials in the fall, and 31 percent in the winter. Non-recyclable paper made up the largest portion of paper at 5.5 percent of the entire waste stream in the fall and 9.5 percent in the winter. Significant quantities of newspaper/newsprint (3.9 percent in the fall, 5.1 percent in the winter), mixed recyclable paper (4.5 percent in the fall, 4.3 percent in the winter), corrugated cardboard (3.0 percent in the fall, 4.3 percent in the winter) and paperboard (4.4 percent in the fall, 5.4 percent in the winter) were also observed. Recyclable Paper compromised about 18 percent of the total waste stream in the fall and 22 percent in the winter.
- Plastic Waste About 19 percent of the waste stream from Pilot Program trucks was comprised of plastics in both the fall and winter. Plastic film comprised the largest component of plastic waste by weight (8.5 percent in the fall, 8.7 percent in the winter). Other rigid plastics also composed a significant portion of the plastic waste (5.6 percent in the fall, 3.1 percent in the winter). Recyclable Plastics (#1-7 bottles and recyclable containers/tubs) compromised about 3.8 percent of the total waste stream in the fall, and 5.6 percent of the total waste stream in the winter.
- Commingled Recyclables Aluminum, Steel/Bi-metal Cans, and Glass Bottles characterize about 7.6 percent of the total waste stream in the fall and 8.0 percent in the winter.
- **Miscellaneous. Inorganic** This category compromised about 2.5 percent of the total waste stream in the fall and 1.4 percent in the winter. A significant portion of this category can be attributed to Kitty Litter and vacuum bags.
- Other Construction and Demolition About 2.6 percent of the waste stream from Pilot Program trucks was construction and demolition waste in the fall. In this case a large amount of linoleum flooring was in one of the samples and attributed to this category. Construction and Demolition waste was found to represent a smaller portion of the waste stream in the winter, at 0.75 percent of the total waste stream.
- **Hazardous** Each of Hazardous Waste categories represented less than 0.1 percent of the total waste stream, except medical waste (0.4 percent) in the fall. During the winter field activities every Hazardous Waste category was found to represent less than 0.1 percent of the total waste stream.

Exhibit 6. Waste Composition for October 2009 Pilot Program Trucks

	Mean	Standard	95% Confidence Limits		
aterial Components	Composition	Deviation	Lower	Upper	
PAPER					
1 Newspaper/Flyers	3.9%	2.5%	2.7%	5.2%	
2 Magazines/Catalogs	1.7%	1.2%	1.1%	2.3%	
3 Corrugated Cardboard	3.0%	1.7%	2.1%	3.8%	
4 Paperboard	4.4%	2.1%	3.4%	5.5%	
5 Telephone Books/Directories	0.9%	1.7%	<0.1%	1.7%	
6 Mixed Paper	4.5%	2.2%	3.3%	5.6%	
7 Wallpaper	<0.1%	<0.1%	<0.1%	<0.1%	
8 Polycoated Paper	<0.1%	0.7%	<0.1%	0.4%	
9 Non-Recyclable Paper	5.5%	3.4%	3.8%	7.2%	
Total Paper	23.9%				
PLASTIC					
10 PET #1 Bottles (<2 Liters)	1.4%	0.7%	1.1%	1.7%	
11 Pet #1 Bottles (>2 Liters)	0.5%	0.5%	0.3%	0.8%	
12 HDPE #2 Bottles	0.9%	0.4%	0.8%	1.1%	
13 #3-#7 Plastic Bottles	0.2%	0.3%	<0.1%	0.4%	
14 Polystyrene	1.3%	0.8%	0.9%	1.8%	
15 Other Recyclable Containers/Tubs	0.7%	0.6%	0.4%	1.0%	
16 Film Plastic - Other	8.5%	2.0%	7.5%	9.5%	
17 Other Rigid Plastic	5.6%	3.0%	4.0%	7.1%	
Total Plastic	19.2%				
ORGANIC					
18 Food Waste	6.7%	3.3%	5.0%	8.4%	
19 Clothing/Linens/Textiles/Leather	8.8%	5.3%	6.2%	11.5%	
20 Wood (Land Clearing)	<0.1%	<0.1%	<0.1%	<0.1%	
21 Leaves and Grass	7.5%	6.7%	4.1%	10.9%	
22 Wood (Yard Waste)	1.8%	3.5%	<0.1%	3.5%	
23 Untreated Lumber/Wood	1.4%	2.1%	0.4%	2.5%	
24 Fish Waste	<0.1%	<0.1%	<0.1%	<0.1%	
25 Diapers & Sanitary Products	3.5%	3.0%	2.0%	5.1%	
26 Fines	3.0%	2.5%	1.7%	4.3%	
27 Miscellaneous Organics	6.9%	1.3%	6.2%	7.6%	
Total Organic	39.7%				
FERROUS METAL					
28 Ferrous/Bi-metal Cans	2.5%	2.7%	1.2%	3.8%	
29 Aerosol	0.2%	0.3%	<0.1%	0.4%	
30 Empty Paint Cans/Lids	<0.1%	0.2%	<0.1%	0.2%	
31 Other Ferrous	1.0%	0.9%	0.5%	1.5%	
Total Ferrous Metal	3.8%				

Exhibit 6 - continued

	Mean	Standard	95% Confidence Limits		
laterial Components	Composition	Deviation	Lower	Uppe	
NON-FERROUS METAL					
32 Aluminum Cans/Tins/Foil	1.7%	1.9%	0.7%	2.6%	
33 Aerosol Cans	0.3%	0.3%	0.1%	0.4%	
34 Other Aluminum	<0.1%	<0.1%	<0.1%	<0.1%	
35 Other Non-Ferrous	<0.1%	0.8%	<0.1%	0.4%	
Total Non-Ferrous Metal	2.0%				
GLASS					
36 Clear Bottles	2.7%	2.2%	1.5%	3.8%	
37 Colored Bottles	0.8%	1.0%	0.2%	1.3%	
38 Non-Container Glass	0.9%	1.4%	0.2%	1.6%	
Total Glass	4.3%				
Construction and Demolition Waste					
39 Asphalt, Brick, Concrete	<0.1%	<0.1%	<0.1%	<0.1%	
40 Roofing Shingles	<0.1%	<0.1%	<0.1%	< 0.19	
41 Drywall/Gypsum Board	0.1%	0.4%	<0.1%	0.39	
42 Treated Wood	1.3%	2.9%	<0.1%	2.8%	
43 Other C&D Waste	1.2%	3.4%	<0.1%	2.99	
Total C&D Waste	2.6%				
Multi Material Waste					
44 Predominantly Paper	<0.1%	<0.1%	<0.1%	< 0.19	
45 Predominantly Glass	<0.1%	<0.1%	<0.1%	<0.1%	
46 Predominantly Ferrous	0.9%	2.5%	<0.1%	2.2%	
47 Predominantly Non-Ferrous	<0.1%	<0.1%	<0.1%	< 0.19	
48 Predominantly Plastic	0.1%	0.5%	<0.1%	0.3%	
49 Other Composites	0.4%	1.5%	<0.1%	1.29	
50 Misc. Inorganic	2.5%	3.1%	1.0%	4.19	
Total Multi-Material	4.0%				
Hazardous/Special Care					
51 Lead-Acid Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
52 Other Rechargeable Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
53 Other Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
54 Oil-based Paints/Thinners	<0.1%	<0.1%	<0.1%	<0.1%	
55 Latex Paints	<0.1%	0.2%	<0.1%	0.2%	
56 Poisons	<0.1%	<0.1%	<0.1%	<0.1%	
57 Corrosives/Solvents	<0.1%	<0.1%	<0.1%	<0.1%	
58 Tires	<0.1%	<0.1%	<0.1%	<0.1%	
59 Medical	0.4%	1.6%	<0.1%	1.2%	
60 Fuel/Lubricants/Auto	<0.1%	<0.1%	<0.1%	<0.1%	
61 HW Containers	<0.1%	0.1%	<0.1%	0.1%	
62 Other Hazardous	<0.1%	<0.1%	<0.1%	<0.1%	
Total Hazardous/Special Care	0.6%				
TOTALS	100.0%				

Note: Composition based on samples.

Exhibit 7. Waste Composition for February 2009 Pilot Program Trucks

	Mean	Standard	95% Confidence Limits		
aterial Components	Composition	Deviation	Lower	Uppe	
PAPER					
1 Newspaper/Flyers	5.1%	2.5%	3.8%	6.3%	
2 Magazines/Catalogs	2.9%	3.0%	1.4%	4.4%	
3 Corrugated Cardboard	4.3%	3.2%	2.7%	5.9%	
4 Paperboard	5.4%	1.6%	4.6%	6.2%	
5 Telephone Books/Directories	<0.1%	0.3%	<0.1%	0.2%	
6 Mixed Paper	4.3%	1.8%	3.3%	5.2%	
7 Wallpaper	<0.1%	<0.1%	<0.1%	<0.1%	
8 Polycoated Paper	0.3%	0.3%	0.1%	0.4%	
9 Non-Recyclable Paper	9.5%	2.0%	8.5%	10.5%	
Total Paper	31.8%				
PLASTIC					
10 PET #1 Bottles (<2 Liters)	2.1%	0.9%	1.7%	2.6%	
<pre>11 Pet #1 Bottles (&gt;2 Liters)</pre>	0.8%	0.4%	0.6%	1.0%	
12 HDPE #2 Bottles	1.6%	1.0%	1.1%	2.1%	
13 #3-#7 Plastic Bottles	< 0.1%	<0.1%	<0.1%	<0.1%	
14 Polystyrene	1.5%	0.8%	1.1%	1.9%	
15 Other Recyclable Containers/Tubs	1.1%	0.7%	0.8%	1.5%	
16 Film Plastic - Other	8.7%	2.2%	7.6%	9.89	
17 Other Rigid Plastic	3.1%	1.1%	2.5%	3.6%	
Total Plastic	18.9%				
ORGANIC					
18 Food Waste	11.7%	5.2%	9.1%	14.4%	
19 Clothing/Linens/Textiles/Leather	8.3%	4.7%	6.0%	10.7%	
20 Wood (Land Clearing)	< 0.1%	<0.1%	<0.1%	<0.1%	
21 Leaves and Grass	<0.1%	<0.1%	<0.1%	<0.1%	
22 Wood (Yard Waste)	0.4%	0.9%	<0.1%	0.8%	
23 Untreated Lumber/Wood	1.7%	2.6%	0.4%	3.0%	
24 Fish Waste	<0.1%	<0.1%	<0.1%	< 0.19	
25 Diapers & Sanitary Products	3.1%	2.0%	2.1%	4.19	
26 Fines	3.8%	1.6%	3.0%	4.69	
27 Miscellaneous Organics	6.4%	1.1%	5.8%	7.0%	
Total Organic	35.5%				
FERROUS METAL					
28 Ferrous/Bi-metal Cans	1.9%	1.3%	1.2%	2.5%	
29 Aerosol	0.1%	0.3%	<0.1%	0.3%	
30 Empty Paint Cans/Lids	< 0.1%	<0.1%	<0.1%	< 0.19	
31 Other Ferrous	1.4%	1.7%	0.5%	2.3%	
Total Ferrous Metal	3.4%				

Exhibit 7 – continued

	Mean	Standard	95% Confidence Limits		
Naterial Components	Composition	Deviation	Lower	Upper	
NON-FERROUS METAL					
32 Aluminum Cans/Tins/Foil	1.5%	0.6%	1.2%	1.8%	
33 Aerosol Cans	0.4%	0.4%	0.1%	0.6%	
34 Other Aluminum	<0.1%	<0.1%	<0.1%	<0.1%	
35 Other Non-Ferrous	0.2%	0.3%	<0.1%	0.3%	
Total Non-Ferrous Metal	2.0%				
GLASS					
36 Clear Bottles	2.7%	1.8%	1.8%	3.6%	
37 Colored Bottles	2.0%	1.9%	1.0%	2.9%	
38 Non-Container Glass	<0.1%	0.3%	<0.1%	0.2%	
Total Glass	4.7%				
Construction and Demolition Waste					
39 Asphalt, Brick, Concrete	<0.1%	<0.1%	<0.1%	<0.1%	
40 Roofing Shingles	0.4%	1.5%	<0.1%	1.1%	
41 Drywall/Gypsum Board	0.4%	1.4%	<0.1%	1.1%	
42 Treated Wood	<0.1%	<0.1%	<0.1%	<0.1%	
43 Other C&D Waste	<0.1%	<0.1%	<0.1%	<0.1%	
Total C&D Waste	0.7%				
Multi Material Waste					
44 Predominantly Paper	<0.1%	<0.1%	<0.1%	<0.1%	
45 Predominantly Glass	<0.1%	<0.1%	<0.1%	<0.1%	
46 Predominantly Ferrous	0.2%	0.7%	<0.1%	0.5%	
47 Predominantly Non-Ferrous	<0.1%	<0.1%	<0.1%	<0.1%	
48 Predominantly Plastic	0.8%	2.5%	<0.1%	2.1%	
49 Other Composites	0.6%	2.1%	<0.1%	1.6%	
50 Misc. Inorganic	1.3%	1.7%	0.5%	2.2%	
Total Multi-Material	2.9%				
Hazardous/Special Care					
51 Lead-Acid Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
52 Other Rechargeable Batteries	<0.1%	<0.1%	<0.1%	<0.1%	
53 Other Batteries	<0.1%	0.1%	<0.1%	<0.1%	
54 Oil-based Paints/Thinners	< 0.1%	<0.1%	<0.1%	<0.1%	
55 Latex Paints	<0.1%	<0.1%	<0.1%	<0.1%	
56 Poisons	<0.1%	<0.1%	<0.1%	<0.1%	
57 Corrosives/Solvents	< 0.1%	<0.1%	<0.1%	<0.1%	
58 Tires	<0.1%	<0.1%	<0.1%	<0.1%	
59 Medical	<0.1%	<0.1%	<0.1%	<0.1%	
60 Fuel/Lubricants/Auto	<0.1%	<0.1%	<0.1%	<0.1%	
61 HW Containers	<0.1%	<0.1%	<0.1%	<0.1%	
62 Other Hazardous	<0.1%	<0.1%	<0.1%	<0.1%	
Total Hazardous/Special Care	<0.1%				
TOTALS	100.0%				

Note: Composition based on samples.

Exhibit 8. Major Waste Components
Pilot Program Trucks- October 2009

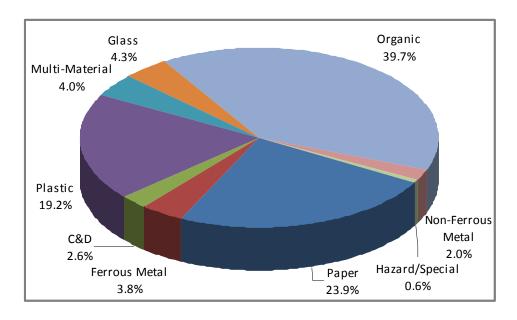
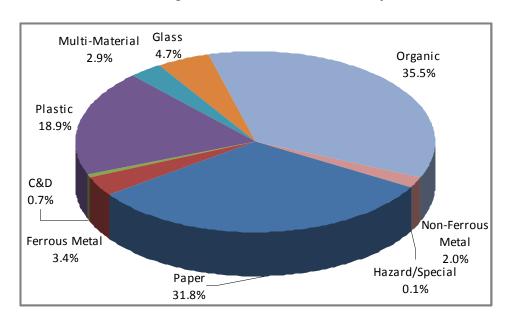


Exhibit 9. Major Waste Components Pilot Program Trucks — February 2010



#### WASTE STREAM COMPARISON

For the most part, the samples from the Pilot Program and Manual Rear-Load trucks were similar. The waste categories for which the 95 percent confidence intervals differ indicate a statistically significant difference between waste loads from Manual Rear-Load trucks and Pilot Program trucks. In October 2009, three waste categories had significantly different proportions of the waste stream and these are described below. In February 2010, there were no significant differences between waste from Manual Rear-Load trucks and Pilot Program Trucks.

**Corrugated Cardboard** – In October 2009, there is significantly more corrugated cardboard in waste loads from Manual Rear-Load trucks than in waste loads from Pilot Program trucks. As can be seen in Exhibit 2, the 95 percent confidence interval for the Manual Rear-Load trucks is from 3.7 percent to 5.3 percent. This is significantly higher than the confidence interval for Pilot Program trucks which is from 2.1 percent to 3.8 percent shown in Exhibit 4. This difference can likely be attributed to residents having a readily accessible recycling container adjacent to their waste containers.

**Plastic HDPE #2 Bottles** – In October 2009, there is significantly more plastic HDPE #2 bottles in waste loads from Manual Rear-Load trucks than in waste loads from Pilot Program trucks. The confidence interval for the Manual Rear-Load trucks is from 1.1 percent to 1.4 percent. The confidence interval for the Pilot Program trucks is from 0.8 percent to 1.1 percent.

Glass Colored Bottles – In October 2009, there is significantly more glass colored bottles in waste loads from Manual Rear-Load trucks than in waste loads from Pilot Program trucks. The confidence interval for the Manual Rear-Load trucks is from 1.1 percent to 2.0 percent. The confidence interval for the Pilot Program trucks is from 0.2 percent to 1.3 percent.

#### SEASONALITY

Waste sampled during the October 2009 field activity had some significant differences from waste sampled during the February 2010 field activity. The waste categories for which the 95 percent confidence intervals differ indicate a statistically significant difference between waste loads from October (Fall) to February (Winter). Several waste categories had significantly different proportions of the waste stream between the two seasons and these are described below.

#### Manual Rear-Load Trucks

Waste categories representing **higher** proportions in October (Fall) than in February (Winter) waste are as follows:

- Telephone Books/Directories (0.3 to 1.1 percent in October, <0.1 to 0.2 percent in February)
- Other Rigid Plastic (4.2 to 6.1 percent in October, 2.7 to 4.4 percent in February)
- Leaves and Grass (2.3 to 6.7 percent in October, <0.1 to 0.1 percent in February)

- Wood (Yard Waste (0.8 to 2.8 percent in October, <0.1 to 0.9 percent in February)
- Other Ferrous Metal (0.8 to 3.8 percent in October, 0.3 to 0.9 percent in February)
- Construction and Demolition Waste (<0.1 to 10.3 percent in October, <0.1 to 1.0 percent in February)
- Non Container Glass (0.2 to 1.3 percent in October, <0.1 to 0.2 percent in February)

Waste categories representing **lower** proportions in October (Fall) than in February (Winter) waste are as follows:

- Newspapers/Flyers (3.1 to 5.0 percent in October, 5.2 to 7.6 percent in February)
- Paperboard (3.3 to 4.5 percent in October, 4.5 to 5.6 percent in February)
- Non-Recyclable Paper (4.3 to 5.8 percent in October, 8.5 to 10.1 percent in February)
- PET #1 Bottles <2 Liters (1.1 to 1.6 percent in October, 1.6 to 2.2 percent in February)
- HDPE #2 Bottles ((1.1 to 1.4 percent in October, 1.4 to 1.9 percent in February)
- Other Recyclable Plastic Containers/Tubs (0.5 to 0.8 percent in October, 0.8 to 1.1 percent in February)
- Food Waste (5.4 to 7.8 percent in October, 8.1 to 10.2 percent in February)

#### **Pilot Program Trucks**

Waste categories representing higher proportions in October (Fall) than in February (Winter) waste are as follows:

- Telephone Books/Directories (<0.1 to 1.7 percent in October, <0.1 to 0.2 percent in February)
- Other Rigid Plastic (4.0 to 7.1 percent in October, 2.5 to 3.6 percent in February)
- Leaves and Grass (4.1 to 10.9 percent in October, nothing found in February)
- Non-Container Glass (0.2 to 1.6 percent in October, <0.1 to 0.2 percent in February)
- Construction and Demolition Waste (<0.1 to 6.0 percent in October, <0.1 to 2.2 in February)

Waste categories representing lower proportions in October (Fall) than in February (Winter) waste are as follows:

• Non-Recyclable Paper (3.8 to 7.2 percent in October, 8.5 to 10.5 percent in February)

- PET #1 Bottles <2 Liter ((1.1 to 1.7 percent in October, 1.7 to 2.6 percent in February)
- HDPE #2 Bottles (0.8 to 1.1 percent in October, 1.1 to 2.1 percent in February)
- Food Waste (5.0 to 8.4 percent in October, 9.1 to 14.4 percent in February)
- Colored Glass Bottles (0.2 to 1.3 percent in October, 1.0 to 2.9 percent in February)

### 4 LABORATORY ANALYSIS

As part of this study, SCS contracted with Test America Laboratories to perform the moisture analysis of targeted waste samples. The results of the laboratory analysis, including the waste samples tested and the content tested for, are outlined in Exhibit 10.

Exhibit 10. Moisture Analyses

Mois	Moisture Analysis (Pilot Trucks)								
Sample Material	Oct (% Moisture)	Feb (% Moisture)							
Plastic	26	7							
Misc. Organic	80	70							
Paper	32	24							
Food	89	33							
Textiles	46	39							
Moisture A	nalysis (Manual Rear-Loa	d Trucks)							
Sample Material	Oct (% Moisture)	Feb (% Moisture)							
Plastic	21	43							
Misc. Organic	42	79							
Paper	37	21							
Food	77	46							
Textiles	13	8							

Each test was carried out according to the appropriate U.S. EPA test method. All samples were received into the laboratory at a temperature of 10° C in October and 3°C in February and the reported results were obtained in compliance with 2003 National Environmental Laboratory Accreditation Conference standards.

# Appendix A

**Summary of Vehicles Targeted for Sampling** 

#### NUMBER OF SAMPLES BY COLLECTION DISTRICT - OCTOBER 2009

		Monday	Tuesday	Wednesday	Thursday	Friday
	District 110	1		1	1	1
Didge Deed Station	District 120	1	1	1	1	
Ridge Road Station	District 130	1	1		1	1
	Pilot	1	1	1	1	1
Glenville Station	District 210	1	1	1		1
	District 220		1	1	1	1
dienville Station	District 230	1	1		1	1
	Pilot	1	1	1	1	1
	District 310		1	1	1	1
Carr Center Station	District 320	1		1	1	
carr center station	District 330	1	1	1		1
	Pilot	1	1	1	1	1
Total Samples		10	10	10	10	10

#### NUMBER OF SAMPLES BY COLLECTION DISTRICT - FEBRUARY 2010

		Monday	Tuesday	Wednesday	Thursday	Friday
Ridge Road Station	District 110	1		1	1	1
	District 120	1	1	1	1	
	District 130	1	1		1	1
	Pilot	1	1	1	1	1
Glenville Station	District 210	1	1	1		1
	District 220		1	1	1	1
	District 230	1	1		1	1
	Pilot	1	1	1	1	1
Carr Center Station	District 310		1	1	1	1
	District 320	1		1	1	
	District 330	1	1	1		1
	Pilot	1	1	1	1	1
Total Samples		10	10	10	10	10

	E N			

# Appendix B

**Description of Waste Categories** 

#### Cleveland Public Power 2009 Waste Stream Analysis

#### Categories and Definitions

#### **PAPER**

- 1. Newspaper/Newsprint: Consists of all paper products printed on daily or weekly newspapers, advertising, newsprint catalogs, and other similar items. Includes any glossy, shiny, or other coated newspaper inserts. Publications can be one color (e.g., black and white) or multi-color.
- 2. Magazines: Publications which are printed on glossy paper. This does not include magazines, glossy catalogs, etc., which do not consist of glossy paper throughout (e.g., comic books).
- 3. Corrugated: Paperboard containers consisting of kraft (brown) linerboard with corrugated (fluted medium) fillings. Excludes waxed corrugated boxes; those are non-recyclable and should be included as 'Other Paper'.
- 4. Paperboard: Non-corrugated boxes and containers typically used for holding food products, detergents, shoes, and other similar packaged goods. Outside of box or container can be printed. Inside surface is typically a dull gray, brown, or white color.
- 5. Telephone Books/ Directories
- 6. Mixed Recyclable Paper: High-grade paper products originating from an office environment such as white or colored printing, writing, or copier paper; computer paper (with or without green bars); computer tab cards; file folders. Envelopes, junk mail, construction paper, wrapping paper, brochures, kraft paper, and other recyclable papers.
- 7. Wallpaper
- 8. Aseptic/Poly-Coated Food Containers: Consist of plastic or waxed paper containers such as gable-topped milk and juice cartons, Chinese food take-out boxes, and juice drink boxes such as those made by Ocean Spray etc.
- Non-Recyclable Paper: All paper products not covered by the above categories, including all tissues, paper towels, and napkins, carbon paper, and other nonrecyclable papers.

#### **PLASTICS**

10. PET (#l) (Polyethylene Terephthalate) Narrow Neck Bottles (<2 liters): Rigid clear or colored cylindrical bottles or containers with or without base cups for holding carbonated soft drinks, cooking oil, mouthwash, liquor, juice, water, and

other food ingredients, etc. The bottom of the bottle or container is coded "1" and usually has a small dot or nipple, not a seam.

- 11. 2 Liter PET bottles: Same as above but specific for this size category
- 12. HDPE (#2) (High Density Polyethylene) Narrow Neck Bottles Natural or Pigmented: Moderately flexible to stiff cylindrical containers, commonly used for shampoos, detergents, motor oils, antifreeze, transmission fluids, windshield washer fluids, cleaning solutions and syrup, milk, juice or spring water products. The bottom of the container is coded "2" and usually has a seam.
- 13. #3-#7 Bottles: Rigid, narrow-necked bottles with code "3", "4", "5", or "7" on the bottom.
- 14. Polystyrene: Rigid containers with code "6" on the bottom. Includes foamed polystyrene cups and food service containers (i.e., "clamshells") as well as clear rigid food service containers and packing "peanuts."
- 15. Other Plastic Containers/Tubs: Any type of recyclable plastic container (any number except 6) and tubs not covered by the above categories (i.e., yoghurt containers, margarine tubs, etc.).
- 16. Film Plastic: Translucent and opaque films/bags, such as trash, grocery and garbage bags, dry cleaning film.
- 17. Other Rigid Plastic (Non-Recyclable): Rigid plastic items such as pens, toys, CD cases.

#### **ORGANICS**

- 18. Food Waste: Putrescible organic materials which are the by-products of activities connected with the growing, preparation, cooking, processing, or consumption of food by human beings or domesticated animals.
- 19. Clothing/Linens/Textiles/Leather: Apparel and linens made from natural and synthetic fibers, such as clothing, blankets, sheets, towels, curtains, pillows, rags, shoes, belts, handbags, stuffed toys, upholstery, and other fabric products.
- 20. Land Clearing Wood: Large Stumps, logs or branches.
- 21. Leaves and Grass Trimmings
- Woody Yard Waste: Smaller diameter branches or trimmings from shrubs and trees.

- 23. Untreated Lumber/Wood: Any size of untreated lumber or wood used for building, such as 2x4's or pallets.
- 24. Fish Waste: Fish carcasses and leftover food
- 25. Diapers and Sanitary Products: Disposable diapers, tampons, and sanitary napkins.
- 26. Fines: Any materials separated by falling through the sorting table mesh that cannot be categorized and are less than 0.5 inches in diameter.
- 27. Miscellaneous Organics: All other organic materials not covered by the above categories, including feces and dead animals, and organic items too small to sort.

### **FERROUS**

- 28. Ferrous/Bi-Metal Cans: Steel and bi-metal food and beverage cans.
- 29. Aerosol Cans: Any empty ferrous Aerosol cans.
- 30. Paint Cans and Lids: Empty paint cans and lids, any size.
- 31. Other Ferrous: Ferrous scrap materials such as wire coat hangers, household appliances, nails and screws, auto parts, and other items adhering to a magnet.

#### **NON-FERROUS**

- 32. Aluminum Cans/Tins/Foil: Aluminum beverage containers, tins, and and foil.
- 33. Aerosol Cans: Any empty non ferrous Aerosol cans.
- 34. Other Aluminum: Other aluminum items such as siding, lawn chairs, window frames, rain gutters, etc.
- 35. Other Non-ferrous: Non-magnetizable, non-aluminum metals such as silver, lead, copper, brass, bronze, zinc, stainless steel.

#### **GLASS**

- 36. Clear Glass: Glass bottles used for food and beverages.
- 37. Colored Glass: Brown, Green or other colored glass bottles used for food and beverages
- 38. Other Glass: Glass not used for containers. Includes window glass, drinking glasses, light bulbs, and dinnerware

### **CONSTRUCTION AND DEMOLITION**

- 39. Asphalt, Brick, Rock, or Concrete
- 40. Roofing Shingles
- 41. Sheetrock/Drywall/Gypsum Board
- 42. Treated Wood
- 43. Other C&D

#### **MULTI-MATERIAL OBJECTS**

- 44. Predominantly Paper
- 45. Predominantly Glass
- 46. Predominantly Ferrous
- 47. Predominantly Non-Ferrous
- 48. Predominantly Plastic
- 49. Other Composites
- 50. Misc. Inorganic: Unclassifiable inorganic objects, often kitty litter or the contents of vacuum bags.

#### **SPECIAL CARE WASTE**

**Note:** The hazardous waste packed with Containers, the weights for both the hazardous waste and containers must be estimated and reported.

- 51. Lead Acid Batteries: Lead-acid batteries from automobiles, trucks, buses, boats, motorcycles, etc.
- 52. Alkaline Batteries
- 53. Other Rechargeable Batteries: All rechargeable batteries other than Category #50, e.g., Ni-Cd, SSLA, Ni-MH, Li-ion, etc.
- 54. Paints/Thinners: Oil-based paint or thinners and any other flammable liquid including stains, furniture polish, wood preservatives, and rust proofing agents.

- 55. Latex Paint
- 56. Tires
- 57. Poisons: Any toxic waste items thus marked such as pesticides and insecticides.
- 58. Corrosives/Solvents: Any toxic waste items thus marked including swimming pool chemicals, oven cleaner, drain cleaner, and photographic chemicals.
- 59. Medical: Any item contaminated with blood and other body fluid. Include syringes, needles, dressings, etc.
- 60. Fuel/Lubricants/Auto: Any waste item thus marked including motor oil, transmission fluid, brake fluid and antifreeze.
- 61. HW Containers: The empty containers for hazardous materials and chemicals.
- 62. Other Hazardous: Any other hazardous material not otherwise described.